



## **Bulk Feeder S-MVF01**

#### **Feature**



**Principle:** Through the components selection track, NG components through the reflux Belt return: The selected material is transported to the material level by direct vibration

- Bulk component can be selected and loaded through the belt feeder.
- It has small size, fast replacement and low noise.
- High versatility, can realize multi-pin lead componnet versatility.
- It can be equipped with any brand of placement machine to realize bulk component feeding.
- No encapsulation, no packaging costs.



# SOUTHERN Bulk Feeder S-MVF01

#### Technical parameter

Technical Parameter-1			
Deminsion	L*W*H	850*140*260mm	
	Weight	12kg	
Component	Туре	Connector, Buzzer, Mesh port, Terminal post, Square capacitor	
	Size	3*3*3-20*20mm	
	Feature	Components have distinct characteristics that can be physically distinguished	
	Not Match	Physical characteristics are not obvious to be directional The pins are easily deformed The length-to-height ratio is less than 1:1.2	
Structure	Packaging	Bulk	
	Feeding	Motor driven belt feeding + direct vibration feeding	
	Positioning	Fiber optic induction + direct vibration delay	
	Fixed	Positioning key + pressing block to support other fixed structures	



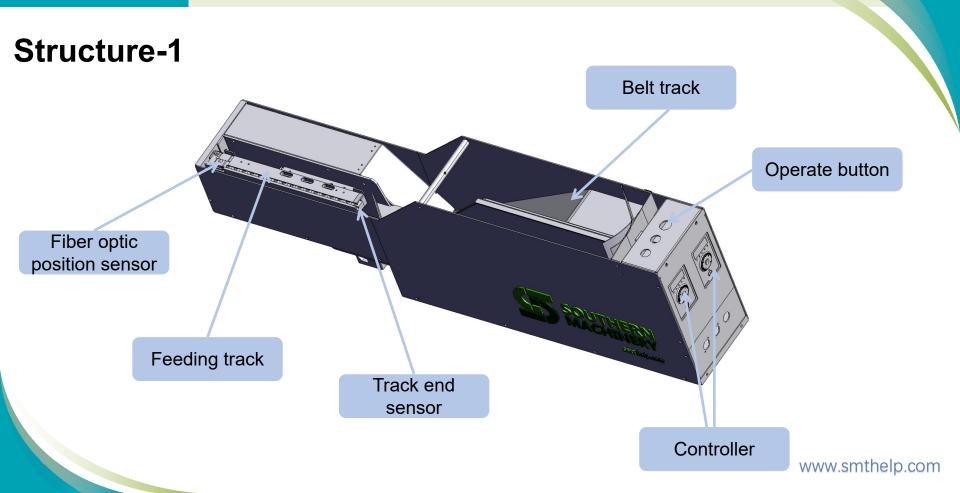
#### Technical parameter

Techinical Parameter-2				
Electric	Voltage	220V/50HZ		
	Average current/peak current	3A/6A		
	Air	0.4-0.6Mpa		
	Operate	Button operate		
	Connect	8-pin ø16mm aviation plug		
	Commnunicate	Support IO communication or no communication self-control		
	Control	PLC		
	Motor speed	500 r/min		
Feeding	Feeding speed	1.5-2S		
	Feeding channel	Single channel		
	Speed adjust	Infinitely variable speed regulation		
	Feeding accuracy	±1mm		
Test record	Feeding test	Achieve 1000 times of continuous feeding without abnormality		
	Aging test	Continuous operation for 48 hours without abnormalities		



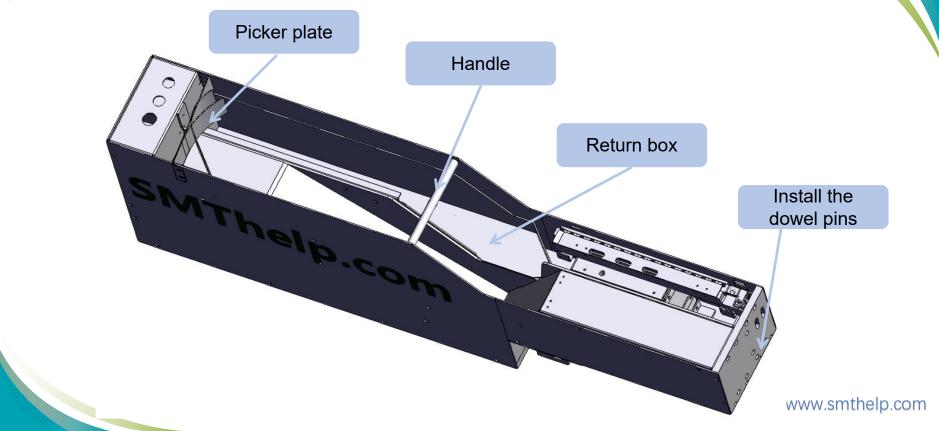


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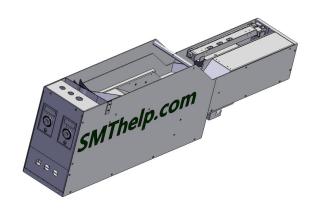


### **Structure-2**





#### Contrast with traditional bowl feeder



VS



Smaller in size, the new feeder is **1/39** of the traditional bowl feeder;

Suitable for **more types** of placement machines;

Simpler structure, easier operation and programming.



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